LIST OF CLAIMS

Claims 1 - 4 (Cancelled)

Claim 5 (currently amended) A threaded rod device of manufacturing a nylon zipper comprising two parallel threaded rods; each threaded rod having threads; one of the threaded rod having a plurality of tips arranged in recesses between each two threads, the tips are formed as a single straight bank on the recesses of the threads of the threaded rod and is in the middle section of the threaded rod.

Claim 6 (currently amended) A threaded rod device of manufacturing a nylon zipper as claimed in claim 5, wherein a top of each tip has a concave recess so that the concave portion is a cambered recess without any sharp region.

Claim 7 (cancelled)

Claim 8 (currently amended) A threaded rod device of manufacturing a nylon zipper as claimed in claim 5, wherein the plurality of cambered tips are straightly arranged at a middle section of the threaded rod.

Claim 9 (cancelled)